



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2237
Job Sheet 168065



Part No: D2237

Job Qty: 10 ea

Part Name: Striker Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Pacific Crown Helicopters Pty Ltd (CPAC105)

21 Enterprise Street Caloundra West, Queensland, 4551 Australia ph:011 617 5438 1299 fx:(61) 7 5438 1277.

Note: DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/11/17	0.00	0.00	Start Up Waterjet1		<i>SL</i>
100	Waterjet	10 pcs		11/11/17	0.00	0.25	Waterjet1		<i>DAE 38</i>
120	QC	10 pcs		11/11/17	0.00	0.00	QC8		<i>9-88 DAE 38</i>
130	Small Fab	10 pcs		11/13/17	0.01	0.16	Small Fab		<i>AT 18/01/18</i>
140	QC	10 pcs		11/13/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	10 pcs		11/13/17	0.00	0.00	Packaging3	<i>ST 004</i>	<i>AT 18/01/18</i>
160	QC21-SA	10 Ea		11/13/17	0.00	0.00	QC21		<i>21 9-88</i>

Part Op 100 - 1-Cut as per Dwg D
Descriptions: 130 - 1-Form as per drawing

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S22GA	0	100	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches ± 0.010	0.310 0.290		
2	Striker Plate	0.250Inches ± 0.010	0.260 0.240		
3	Striker Plate	1.550Inches ± 0.010	1.560 1.540		
4	Striker Plate	1.800Inches ± 0.010	1.810 1.790		
5	Striker Plate	0.750Inches ± 0.010	0.760 0.740		
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	Diameter	
7	Striker Plate	0.034Inches ± 0.010	0.044 0.024		



S011812



Striker Plate

PART NO:

D2237

Revision:

Operation:

Start up Operation

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/20/17

Job No: 168065

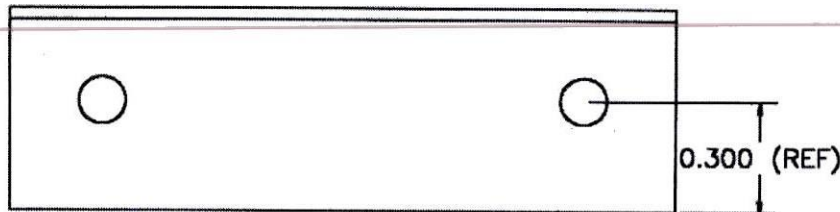
INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

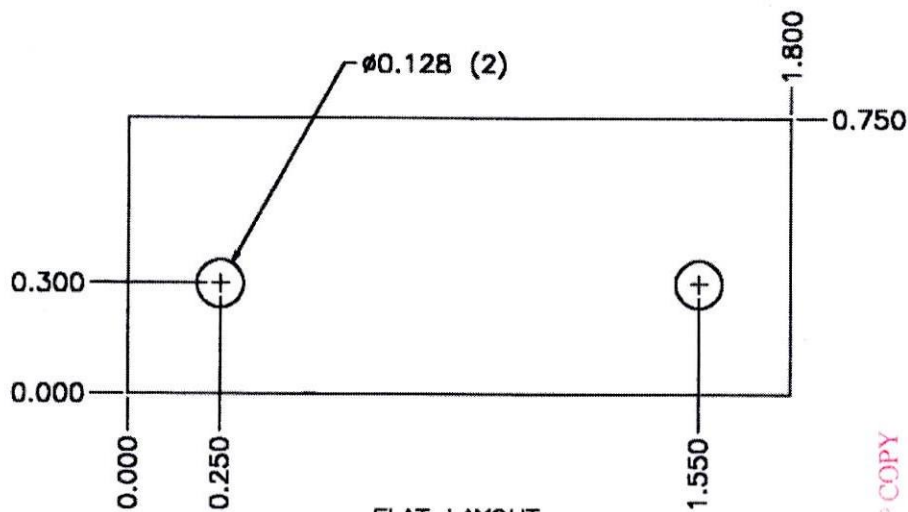
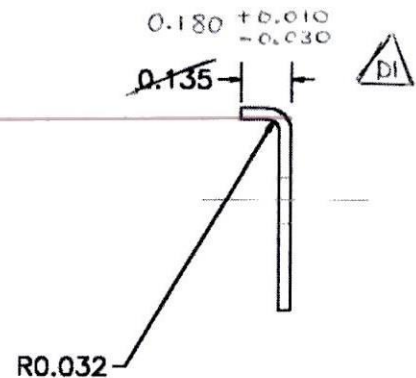


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
D1	# 04.06.15	UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

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NOT TO BE USED
FOR NOTICE
WORK ORDER
168065
DAS 30 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By																																																							
								Lead hand / Supervisor Approval Verification																																																							
								QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
Misidentified ☐	Past Due ☐																																																														